



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. DSI 9285	REV. A SHEET 1 OF 1
DATE 04.08.20		TITLE INSTALLATION OF STRUT ASSEMBLY	SCALE NTS
A	04.08.20	NEW ISSUE	

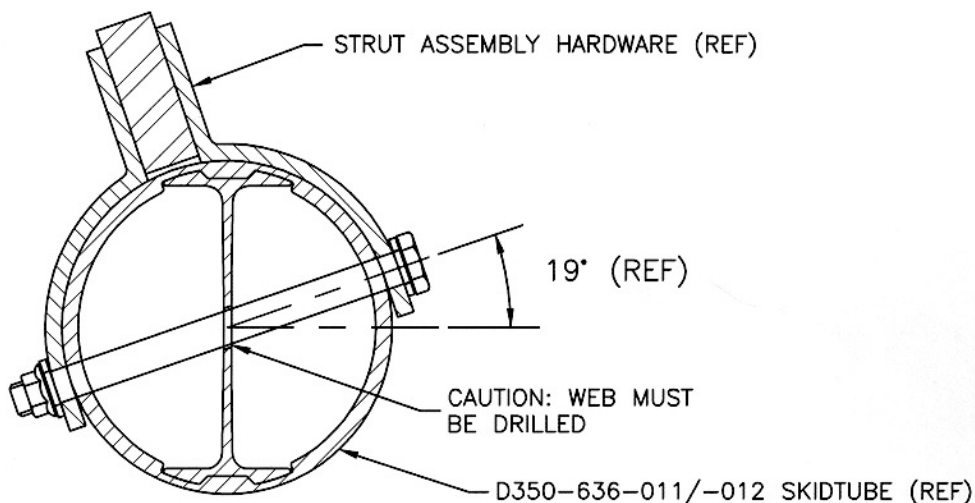
## **DART SERVICE INSTRUCTION**

TO AMEND INSTALLATION INSTRUCTIONS IIN-D350-636 REV. C

REF. CANADIAN STC: SH99-7

REF. FAA STC: SR00646SE

It is acceptable to perform AS355 SB 01.15 to the Dart D350-636-011/-012 skidtubes in order to install the 355A84-0522-00 strut assembly that is required with the flotation system. Caution must be exercised when drilling through the Dart skidtube as holes must also be drilled through the web in the middle of the Dart skidtube. Holes should be deburred and touched up with alodine per MIL-C-5541 and primer per MIL-P-85582 or MIL-P-23377 before installing the 355A84-0521-22/-23 supports.



**Figure 1 – Installation of Strut Assembly, Skidtube Cross-section (REF)**

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

**APPROVED**

BY:   
D. SHEPHERD (DE # 02)

DATE: 04.08.20  
CERT. NO.: SH99-7  
ISSUE NO.: 1

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.